

RATNA RANGE OF LOW HEAT INPUT ELECTRODES

APPROXIMATE COMPARISON CHART

RAAJRATNA	ADOR-FON	L&T Eutectic	D&H Sechron
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ELECTRODES FOR WELDING MILD, MEDIUM & HIGH TENSILE STEELS

R-101	E-103	Hand-O-Matic	Lotherm-201
R-106	E-104	Xuper-660 NH	Lotherm-352
R-107	---	---	Lotherm-353
R-108	E-105	XHD-6868	Lotherm-355
R-109	--	---	----

ELECTRODES FOR WELDING STAINLESS STEEL & DISSIMILAR METALS

R-188S	E-1124	Eutec-stainrod A/BL	Lotherm-453
R-192S	E-1125	Eute-stainrode A-Mo-L	Lotherm-455
R-252	E-126	Eutec-stainrod-D	Lotherm-464
R-680	E-106	Eutectrod 680	Lotherm-468
R-680 CGS	E-106 SMP	Eutectrod 680CGS	Lotherm-468
R-195M	E-108	Eutectrode-6450	Lotherm-457

ELECTRODES FOR SURFACING, OVERLY & HARDFACING APPLICATION

R-250	E-710	Eutectrode-2B	Lotherm-601
R-350	--	----	Lotherm-602
R-650	E-711	Eutectrode-2	Lotherm-603
R-14Mn	E-713	Eutectrode-400	----
R-CCR 70	E-720	Eutectrode-700	Lotherm-611
R-CCR 80	E-743S	Chrome carb N6006	Lotherm-605
R-CCR 100	----	---	-----
R-CCR 100Spl	E-745S	XHD Abratc N6715	Lotherm-613
R-HARDALLOY	E-715	Tooltectic-6HSS	Lotherm-608

ELECTRODES FOR WELDING CAST IRON & NICKEL BASED ALLOY

R-50 NM	E-117	Eutectrode-27	Lotherm-701
R-55 FN	E-119	Xuper-2240	Lotherm-702
R-99N	E-115	Xuron-224	Lotherm-705
R-122	E-521A	XHD-2222	Lotherm-511

ELECTRODES FOR CUTTING AND GOUSING

R-901	E-901	Cutrode	Lotherm-801
R-902	E-902	Eutec-chomtor trode	Lotherm-802