



## न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड

(भारत सरकार का उद्यम)

**Nuclear Power Corporation of India Limited**

(A Govt. of India Enterprise)

गुणवत्ता आश्वासन निदेशालय

**Directorate of Quality Assurance**

नाभिकीय ऊर्जा भवन, अणुशक्तिनगर, मुंबई - 400 094

Nabhikiya Urja Bhavan, Anushakti Nagar, Mumbai – 400 094

(CIN U4010MH1987GOI149458)



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NPCIL/QAD/APPR/Welding Consumables/ 488

May26, 2020

### LETTER OF APPROVAL

**Sub:** Renewal for Approval of M/s Raajaratna Electrodes Pvt. Ltd. for Manufacturing of welding consumable brands

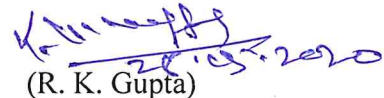
This is to certify that M/s Raajaratna Electrodes Pvt. Ltd. for Manufacturing following brand of welding consumable which has been tested (one of the Lot/Batch of this brand is tested during this approval process) in accordance with the classification SFA 5.4 of ASME Section II Part C- Edition 2019 and confirm that the Lot/Batch of this brand meets the requirements stipulated therein.

**Name of Vendor** : M/s Raajratna Electrodes Pvt. Ltd.  
**Address** : 11, Sona Roopa, Opp. Lal Bungalow,  
C. G. Road, Navrangpura,  
Ahmedabad-380 006. Gujarat (India)

**Brand name** : **Classification**  
RATNA 316L E 316L-16

This renewal of approval is valid upto **February 2025**. Within the approval period, vendor will be subjected to periodic audit by NPCIL or his authorized personnel. Based on the performance in the audits, renewal of approval will be continued upto the validity period. This renewal of approval will also be reviewed in case any qualification problem is brought to our notice.

It is to be noted that this letter is issued for approval of M/s Raajaratna Electrodes Pvt. Ltd. for manufacturing of the consumable brands as listed above, as per NPCIL Procedure (No: QAD/Proc./Welding Consumables/002 Rev.2) and SFA 5.4 of ASME Section II Part C- Edition 2019 for Non-Nuclear (Conventional) applications. Batch manufacturing and testing is to be performed in both cases of applications i.e. Nuclear and Non-Nuclear use, for each batch/lot of consumables to be supplied for NPCIL jobs as per referencing ASME code and/or purchase specification. It is to be noted that for Nuclear Jobs, Level of Testing shall be Schedule "K" and Lot Classification shall be Class C3 as defined in SFA 5.01 of ASME Sec IIC. For conventional jobs, lot classification and level of testing shall be as used during this approval process.

  
(R. K. Gupta)

Executive Director (QA)

Cc:

Shri A.K. Deshmukh, AD (QA- Gr#2)

Shri Anoop Singh, ACE &Head QA (section- M-6)