



BAXCOUNSEL INSPECTION BUREAU PVT.

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CERTIFICATE OF APPROVAL WELDING CONSUMABLES

This is to certify that the Shielded Metal Arc Welding Electrodes mentioned below manufactured by M/s Raajratna Electrodes Pvt. Ltd., Ahmadabad has been approved for welded construction and repairs of compatible carbon steel materials.

Test carried out as per requirements laid down in **ASME / AWS** and found satisfactory.

CERTIFICATE NO.	:	BXCN/20823
AWS SPECIFICATION	:	AWS: SFA 5.1: E-6013
TRADE NAME	:	RATNA 6013X
WELDING POSITION	:	ALL POSITION
SIZE OF ELECTRODES	:	4.0 MM & 5.0 MM Ø
TYPE OF JOINT	:	BUTT AND FILLET WELDING
SIZE & BATCH NO.	:	4.0 MM Ø & 5.0 MM Ø
OFFERED FOR TESTING		13183 13250

REMARKS: THIS APPROVAL IS SUBJECTED TO ANNUAL TEST TO BE CARRIED OUT AS PER THE SPECIFICATIONS AND RANDOM CHECK OF BATCH UNDER **BAXCOUNSEL** SURVEY.VALIDITY OF THIS APPROVAL EXPIRES ON **27 Feb 2024**.

SIGNATURE :



PLACE: Mumbai

NAME : Prasad B Palkar.

DATE : 28.02.2023

DESIGNATION: Inspection Engineer.