WELDING CONSUMABLE CERTIFICATE



Certificate No.: 171687-5950540-001
Report No.: 5950540
Port of: Mumbai
Date: 15 Sep 2023

THIS IS TO CERTIFY

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF RAAJRATNA ELECTRODES PVT LTD (H/O 11 SONA ROOPA, CG ROAD, NAVARANGPURA, AHMEDABAD 380006, GUJARAT, INDIA), ATTEND THEIR PLANT AT BLOCK#69, VILLAGE BILESHWARPURA, AHMEDABAD-MEHSANA HIGHWAY TA:KALOL, DIST GANDHINAGAR 382729, GUJARAT, INDIA, ON THE 19TH DAY OF JULY, 2023 AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE ANNUAL APPROVAL TESTING OF WELDING CONSUMABLES; AND,

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE SHIELDED METAL ARC WELDING SECTION:

TRADE <u>NAME</u>	SPECIFICATION	GRADE OR CLASS	SHIELDING <u>GAS</u>	POSITION	CURRENT/ POLARITY	SIZE
RATNA 7018	ABS	4Y400H5	N/A	ALL	AC/DCEP	2.5-5.0 MM
RATNA 6013X	ABS	GRADE-2	N/A	ALL	AC/DCEN	2.5-5.0 MM



PRAVIN DIGE, SURVEYOR

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