



Office of the Director of Boilers,
D-Block, 3rd Floor, Asarwa Bahumali Bhavan, Manjushri Mill Compound, Girdharnagar,
Ahmedabad-380004
e-mail :- cisbnsn-lab-ahd@gujarat.gov.in & Web site :- <http://www.boiler.gujarat.gov.in>

No. DOB/TECH/2018/

Date:

17622

20 SEP 2018

To,
The Manager – Plant,
RAAJRATNA ELECTRODES PVT. LTD.,
Survey No. 69, Village - Bileshwarpura,
Taluka: Kalol,
Dist. Gandhinagar – 382 729.

Sub: Approval of Periodic Check Testing of Welding Electrodes

RATNA 6013 X and RATNA 7018 as per IBR - 1950.

- Ref: 1. This office letter no. DOB / TECH / 20432 / 2015 dtd. 09/10/2015.
2. This office letter no. DOB / TECH / 2018 / 13774 dtd. 26/07/2018.
3. Your letter no. REPL / QC / IBR / 2018-19 dtd. 06/09/2018.

Sir,

In continuation to the periodic check test of above Electrodes witnessed by **Shri A. A. Shah, Competent Person & Deputy Director of Boilers, Vadodara on 18/08/2018 at M/s. Met Heat Engineers Pvt. Ltd., Vadodara**, following brands of Electrodes are permitted up to **29.09.2019** for suitable welding work coming under the purview of the Indian Boiler Regulations – 1950.

- (1) RATNA 6013X
- (2) RATNA 7018

On all packaging you must exhibit the expiry date of last periodic check test i.e. **29.09.2019**.

You are instructed to offer these Electrodes for fresh periodic check test as per IBR – 1950 and submit test results on or before 29.09.2019 failing which these Electrodes must not be manufactured & supplied for use in welding work coming under purview of the Indian Boiler Regulations – 1950.

Yours faithfully,

(A.A. Shah)

Director of Boilers,
Gujarat State, Ahmedabad.

Copy to: DOB / TECH / 2018 /

Date:

Shri A. N. Chudasama, Assistant Director of Boilers, Ahmedabad - 3 division for information & further action.