## **Essar Constructions Limited**

September 01, 2006

Ref.: ECL/QA/QC/CORR.089



Hazira-394 270, Dist. SURAT, Gujarat (India)

Tel. Off. : +91-261-5583600 Telefax : +91-261-5583837

To Rajaratna Electrodes Pvt. Limited, Ahemedabad, Gujarat, India

Attention: Mr. Himanshu D. Vora, In-charge, Technical services

Dear Sir,

**Subject**: Approval of your welding electrode Ratna 6013 X ,Ratna 6013 XX (E-6013) & Ratna 7018(E-7018)

With reference to your letter dated 18<sup>th</sup> May 2006, for the above-mentioned subject, we have reviewed and tested the electrodes and found suitable for use in our Project work at Hazira. The Details are

Trade name: Ratna 6013X, Ratna 6013 XX / Ratna 7018

Description: Rutile coated / Basic coated / Diameters: 2.5,3.15 &4 mm / 2.5,3.15 &4 mm

Welding current: DC, EN / DC, EP

Welding Positions: All positions for Butt welding except vertical down

Please keep us up to date for any change in Trade name /Manufacturing system. Also you are requested to ensure proper co-relating batch certificates are furnished along with every supply.

This approval is valid based on the consistence in Quality which has to be checked/reviewed by us periodically.

For Essar Constructions Limited

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